

The **GYSPRESS Premium 10T Push-Pull US** is a riveting machine designed for the placing and removing of rivets used in automotive repair. The PUSH-PULL function makes it easy to push holes and remove the die, using the punch and collar system. The unit has a large aperture for setting rivets on thick and layered sheet metal, as well as dual functionality which can be easily deactivated (automatic, manual).

2 PRECISE SETTINGS

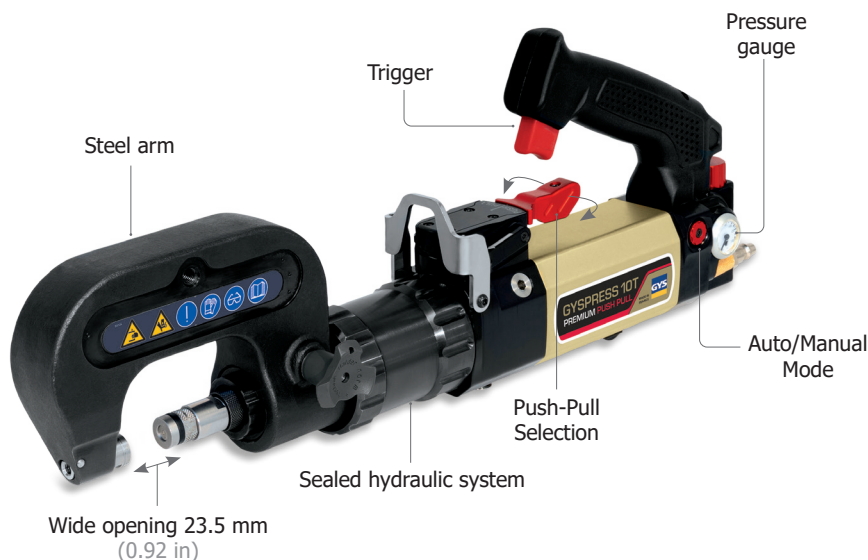
The ram speed and riveting force can be manually adjusted to match the type of material being joined in order to prevent any deformation of the sheets.



Adjustment of rivet setting speed



Adjustable pressure from 0 to 95 psi



PUSH-PULL INNOVATION

- Push function for setting and removing rivets.
- Pull function facilitates punching of holes with the punch and collar assembly.
- Choice of operating modes: Automatic or Manual.

In manual mode, the user can set the parameters before riveting and limit the cylinder retraction length.



ERGONOMIC AND EFFICIENT

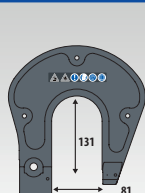
- Maximum force of 100kN (22 046 lbs) with integrated pressure gauge for easy adjustment.
- Quick and simple arm change.
- 360° rotation of the arm.
- 3 arms to allow for better accessibility in all positions on the vehicle.
- Excellent grip with an ergonomic handle, single-finger trigger and push-pull selection lever.
- Magnetic dies for easier rivet placement.
- Maintenance free hydraulic system.



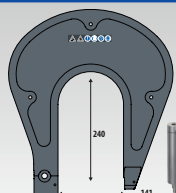
Delivered in a case with:

063310	HR110 arm
058644	Arm extension
053694	1 box of standard dies
048706	1 box of 6 x 50 rivets
-	1 strap
-	1 arm handle

OPTIONAL ACCESSORIES



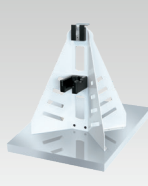
HR210
063327



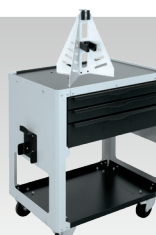
HR310
058637



HR210+ HR310
064089



Riveter stand
054158



Stand + trolley
055391



24 kN blind rivet adapter
063822



50 kN blind rivet adapter
064867

					HR110	HR210	HR310	Cycle time	Air pressure required		
									normal	maximum	
	18 x 39.5 cm (7 x 15.5 in)	58 x 48 x 15 cm (22.8 x 18.9 x 5.9 in)	12.5 kg (26.4 lbs)	4 kg (8.8 lbs)	3 kg (6.6 lbs)	5.4 kg (11 lbs)	12 kg (26.4 lbs)	4 sec	95 psi	110 psi	