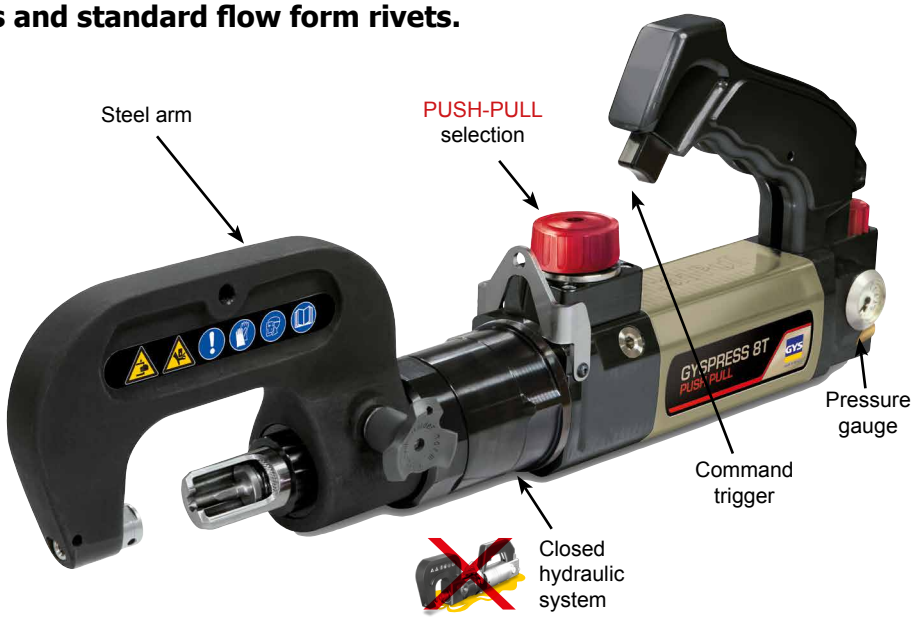
RIVETING MACHINE

GYSPRESS 8T Push Pull

Ref. 056893

INVEST IN THE FUTURE

Automatic air powered riveter specially designed to perform common riveting tasks in modern bodyshops including self-piercing rivets and standard flow form rivets.



ACCURATE SETTINGS

The user can manually adjust the **actuator speed** as well as **rivet pressure** according to the metal used in order to avoid panel distortion.


Speed control

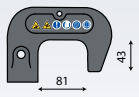

Pressure control
0 > 8 bar

ERGONOMIC AND EFFICIENT

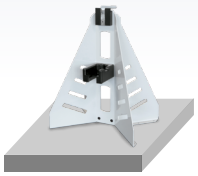
- Maximum pressure of **8 tonnes** with integrated pressure gauge.
- **Fast** and **easy** arm change.
- C-arm **swivels 360°** around the riveting machine axle.
- Selection of arms available for **difficult access situations**.
- Easy to use **ergonomic handle** and **trigger**.
- **Magnetic** die makes rivet positioning easy.

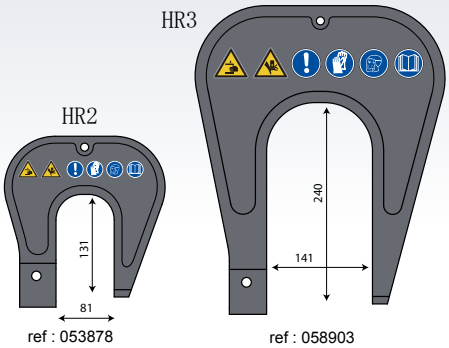
Push Pull system :
This innovation facilitates punching and hole measuring thanks to its push pull system.

ACCESSORIES



HR1S arm


Support
ref : 054158



ref : 053878
ref : 058903

Arm kit HR2 + HR3 ref : 058910

Delivered with :
- 2 die keys
- 1 strap
- 1 arm HR1S
- 1 handle for arm
- 1 box of rivets

+ 1 standard die kit for extraction and rivet positioning
+ Centre punch :
- self-piercing (Ø 3.3 et 5.3 mm)
- flow-form (Ø 6 mm)

		HR1S	HR2	HR3	Cycle time	AIR BAR
58 x 48 x 15 cm	3,740 kg	1,870 kg	4 kg	9 kg	4 sec	normal 8 maxi 10

CE

EN 693 : 2001 + A2 : 2011
EN 792-13 : 2000 + A1 : 2008
EN ISO 11148-1 : 2011

MADE in FRANCE

www.gys.fr

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STANDARD DIE KIT

Matrix for self-piercing rivets (RAP) Ø 3.3 mm *A1 : ref. 055698* *A2 : ref. 055704*	 A1	 A2	
Matrix for self-piercing rivets (RAP) Ø 5.3 mm *B1 : ref. 055711* *B2 : ref. 055728*	 B1	 B2	
Extraction mandre *E1 : ref. 055865* *E2 : ref. 055766*	 E1	 E2	
Punching mandre *T7 : ref. 058033* *ST1 : ref. 058071* *T5 : ref. 058019*	 T7	 ST1	 T5
Matrix for Flow-Form rivet (RFF) Ø 6 mm *F1 : ref. 055773* *F2 : ref. 055780*	 F1	 F2	
Sheet flattening *D17 : ref. 055681*	 D17	 D17	
Extension (HR1S & HR2) *ref. 058644*			
Kit of assembly keys (x2) *ref. 051792*	 14 16		
Spare Elastomer ring (x4) *ref. 056059*			
The center punc *ref. 048379*			

CE

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